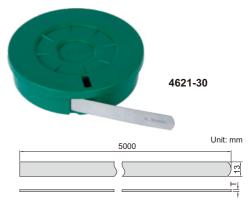
| Code | Thickness (T) | Accuracy | Code | Thickness (T) | Accuracy |
|---------|---------------|----------|----------|---------------|----------|
| 4621-02 | 0.02mm | ±4µm | 4621-30 | 0.30mm | ±9µm |
| 4621-03 | 0.03mm | ±4µm | 4621-35 | 0.35mm | ±11µm |
| 4621-04 | 0.04mm | ±4µm | 4621-40 | 0.40mm | ±12µm |
| 4621-05 | 0.05mm | ±4µm | 4621-45 | 0.45mm | ±12µm |
| 4621-06 | 0.06mm | ±4µm | 4621-50 | 0.50mm | ±14µm |
| 4621-07 | 0.07mm | ±5µm | 4621-55 | 0.55mm | ±14µm |
| 4621-08 | 0.08mm | ±5µm | 4621-60 | 0.60mm | ±14µm |
| 4621-09 | 0.09mm | ±5µm | 4621-65 | 0.65mm | ±14µm |
| 4621-10 | 0.10mm | ±5µm | 4621-70 | 0.70mm | ±17µm |
| 4621-12 | 0.12mm | ±5µm | 4621-75 | 0.75mm | ±17µm |
| 4621-15 | 0.15mm | ±6µm | 4621-80 | 0.80mm | ±19µm |
| 4621-18 | 0.18mm | ±7µm | 4621-85 | 0.85mm | ±19µm |
| 4621-20 | 0.20mm | ±8µm | 4621-90 | 0.90mm | ±22µm |
| 4621-25 | 0.25mm | ±9µm | 4621-95 | 0.95mm | ±22µm |
| | | | 4621-100 | 1.00mm | ±24µm |

FEELER GAGE TAPES

1/64/4



- Used as shims to accurately set spacingMade of hardened alloy steel
- Length 5mWidth 13mm

PITCH GAGES

 \sim

11



Identify the pitch of screw thread Made of medium carbon steel

| Metric 60° s | orow | 4020-122 | |
|--------------|------------|------------------------------------------------------------------------------------------------------------------|--------------------|
| Code | Range | Pitch of leaves included (mm) | Quantity of leaves |
| 4820-122 | 0.4-7.0mm | 0.4, 0.5, 0.6, 0.7, 0.75, 0.8, 0.9, 1, 1.25, 1.5, 1.75, 2, 2.5, 3, 3.5, 4, 4.5, 5, 5.5, 6, 6.5, 7 | 22 |
| 4820-124 | 0.25-7.0mm | 0.25, 0.3, 0.35, 0.4, 0.5, 0.7, 0.75, 0.8, 0.9, 1, 1.25, 1.5, 1.75, 2, 2.5, 3, 3.5, 4, 4.5, 5, 5.5, 6, 6.5, 7 | 24 |
| 4820-1241 | 0.25-6.0mm | 0.25, 0.3, 0.35, 0.4, 0.45, 0.5, 0.6, 0.7, 0.75, 0.8, 0.9, 1, 1.25, 1.5, 1.75, 2, 2.5, 3, 3.5, 4, 4.5, 5, 5.5, 6 | 24 |

Unified 60° screw

| Unined 60 | sciew | | |
|-----------|---------|-------------------------------------------------------------------------------------------------------------------------------|--------------------|
| Code | Range | Pitch of leaves included | Quantity of leaves |
| 4820-230 | 4-42TPI | 4, 4-1/2, 5, 5-1/2, 6, 7, 8, 9, 10, 11, 11-1/2, 12, 13, 14, 15, 16, 18, 20, 22, 24, 26, 27, 28, 30, 32, 34, 36, 38, 40, 42TPI | 30 |

Whitworth 55° screw

| Code | Range | Pitch of leaves included | Quantity of leaves |
|----------|---------|---------------------------------------------------------------------------------------------------------------------------|--------------------|
| 4820-330 | 4-42TPI | 4, 4-1/2, 5, 5-1/2, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 18, 19, 20, 22, 24, 26, 27, 28, 30, 32, 34, 36, 38, 40, 42TPI | 30 |
| 4820-328 | 4-62TPI | 4, 4-1/2, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 16, 18, 19, 20, 22, 24, 25, 26, 28, 30, 32, 36, 40, 48, 60, 62TPI | 28 |

Metric 60° and Whitworth 55° screw

| Code | Range | Pitch of leaves included | Quantity of leaves |
|----------|------------|--------------------------------------------------------------------------------------------------------------------|--------------------|
| 4820-452 | 0.25-6.0mm | 0.25, 0.3, 0.35, 0.4, 0.45, 0.5, 0.6, 0.7, 0.75, 0.8, 0.9, 1, 1.25, 1.5, 1.75, 2, 2.5, 3, 3.5, 4, 4.5, 5, 5.5, 6mm | 52 |
| 4020-432 | 4-62TPI | 4, 4-1/2, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 16, 18, 19, 20, 22, 24, 25, 26, 28, 30, 32, 36, 40, 48, 60, 62TPI | 52 |
| | 0.4-7.0mm | 0.4, 0.5, 0.6, 0.7, 0.75, 0.8, 0.9, 1, 1.25, 1.5, 1.75, 2, 2.5, 3, 3.5, 4, 4.5, 5, 5.5, 6, 6.5, 7mm | |
| 4820-450 | 4-62TPI | 4, 4-1/2, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 16, 18, 19, 20, 22, 24, 25, 26, 28, 30, 32, 36, 40, 48, 60, 62TPI | 50 |

Metric 60° and Unified 60° screw

| Code | Range | Pitch of leaves included | Quantity of leaves |
|----------|-----------|-------------------------------------------------------------------------------------------------------------------------------|--------------------|
| | 0.4-7.0mm | 0.4, 0.5, 0.6, 0.7, 0.75, 0.8, 0.9, 1, 1.25, 1.5, 1.75, 2, 2.5, 3, 3.5, 4, 4.5, 5, 5.5, 6, 6.5, 7mm | |
| 4820-552 | 4-42TPI | 4, 4-1/2, 5, 5-1/2, 6, 7, 8, 9, 10, 11, 11-1/2, 12, 13, 14, 15, 16, 18, 20, 22, 24, 26, 27, 28, 30, 32, 34, 36, 38, 40, 42TPI | 52 |

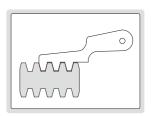
PITCH GAGES

Accuracy: ±0.07mm Made of medium carbon steel

Check the pitch of screw thread

HINSIZE





4824-12

| Code | Range | Thread type | Pitch of leaves included | Quantity of leaves |
|---------|---------|-------------|-------------------------------------------------------------------------|--------------------|
| 4824-12 | 2-20mm | Tr 30° | 2, 3, 4, 5, 6, 7, 8, 9, 10, 12, 16, 20mm | 12 |
| 4824-16 | 1-12TPI | ACME 29° | 1, 1-1/3, 1-1/2, 1-3/4, 2, 2-1/2, 3, 3-1/2, 4, 5, 6, 7, 8, 9, 10, 12TPI | 16 |

GEAR TOOTH PITCH GAGES



Code

4860-145

Accuracy: ±0.05mm
Made of hardened stainless steel

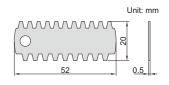
Range

0.35-4.5mm



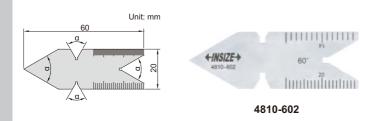


4860-245



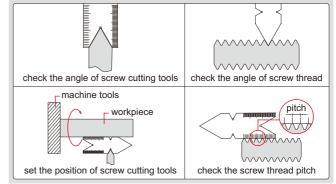
| 4860-245 | 0.35-4.5mm | 20° | |
|----------|------------|-------|--|
| 4860-112 | 5-12mm | 14.5° | |
| 4860-212 | 5-12mm | 20° | |
| | | | |

CENTER GAGES



Pressure angle

14.5°



 To check and set screw cutting tools, and check the angle and pitch of screw thread

- Angle accuracy: ±30min.
- Made of stainless steel

| Code | Thread type | Angle (α) | Graduation |
|----------|---------------|-----------|-------------------------------------------------------------|
| 4810-601 | METRIC 60° | 60° | 0.5mm and 1mm |
| 4810-602 | UNIFIED 60° | 60° | 14ths and 20ths on front side, 24ths and 32ths on back side |
| 4810-55 | WHITWORTH 55° | 55° | 14ths and 20ths on front side, 24ths and 32ths on back side |

Quantity of leaves

15

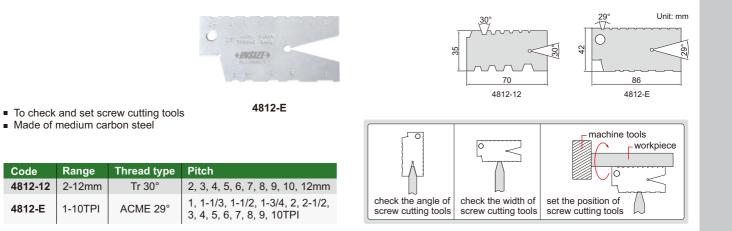
15

8

8

THREAD GAGES

INSIZE)



ANGLE GAGE SET

11

| 2 - 3 - 4 - 5 | | Primary angle | ½ primary angle | Complementary angle | Тур |
|--------------------------------------------------------------------------|-----------------------------|------------------|--------------------|------------------------|-----|
| Angle 1, 2 are primary angle | | 5° | 2°30' | 175° | A |
| Angle 3 is complementary angle Angle 4, 5 are 1/2 primary angle | | 10° | 5° | 170° | A |
| | | 15° | 7°30' | 165° | A |
| type A | | 20° | 10° | 160° | В |
| | | 25° | 12°30' | 155° | В |
| | | 30° | 15° | 150° | В |
| - 5\3 2 | 777777 | 35° | 17°30' | 145° | В |
| | | 40° | 20° | 140° | В |
| 4 6 1 7 | and and and and and | 45° | 22°30' | 135° | В |
| | | 50° | 25° | 130° | В |
| Angle 1, 2, 3, 4 are primary angle Angle 5, 6 are complementary angle | | 55° | 27°30' | 125° | В |
| Angle 7, 8 are 1/2 primary angle | | 60° | 30° | 120° | В |
| type B | 4807 | 65° | 32°30' | 115° | B |
| | | 70° | 35° | 110° | В |
| | | 75° | 37°30' | 105° | В |
| | | 80° | 40° | 100° | В |
| Each blade checks primary, | Code Quantity of leaves Acc | uracy 85° | 42°30' | 95° | B |
| 1/2 primary and complementary angles Made of medium carbon steel | 4807 18 ± | 10' 90° | 45° | 90° | В |

ANGLE GAGE



| 4806-20 1°-45° 1° 2° 3° 4° 5° 6° 7° 8° 9° 10° 12° 14° 16° 18° 20° 25° 30° 35° 40° 45° 20 +30' | Code | Range (α) | Angle of leaves included | Quantity of leaves | Accuracy |
|------------------------------------------------------------------------------------------------------|---------|-----------|------------------------------------------------------------------------------------------|--------------------|----------|
| | 4806-20 | 1°-45° | 1°, 2°, 3°, 4°, 5°, 6°, 7°, 8°, 9°, 10°, 12°, 14°,16°, 18°, 20°, 25°, 30°, 35°, 40°, 45° | 20 | ±30' |